prima

WIND TURBINE OPERATION AND MAINTENANCE FORUM

DATE: 6 - 7 MARCH 2023, VENUE: BERLIN, GERMANY

Every year from now, up to 20,000 turbines around the world will be entering the second half of their 20-year design life, already having long since fallen out of standard manufacturer warranties. The turbines now increasingly attracting the attention of 0&M technicians are bigger, heavier, taller and much more complex than their predecessors. The rise in installations from 2009 was accompanied by significant shifts upwards in nameplate capacity, tower heights, rotor-blade lengths and operating reliability. This enabled wind development at sites previously considered economically unviable on the grounds of, among other things, low wind speeds and extreme temperatures, remote and hard-to-access locations, hilly and forested terrains.

This expansion reflects the rate of new wind-energy installations, which really began to pick up pace ten years ago. Nearly 80% of the 570GW worldwide capacity that was operating at the end of 2018 has been built since 2009, according to Windpower Intelligence, the data and research arm of Windpower Monthly.

The O&M sector's challenges will grow alongside the expansion in the number of turbines it services, and their technical demands. The next generation of 5MW-plus onshore machines, with rotor diameters of at least 150 metres, mounted on 160-metre towers, pose a number of questions for future maintenance regimes. The cost and availability of cranes with sufficient lift and height capacity to replace, say, a gearbox, is a key priority for operators.

Life-time extension

Life-time extension is a prolongation of the asset life span. Although wind turbines generally are designed for a service life of 20 years, many can continue to operate past their original design life. For lifetime extension, wind turbines must have sufficient structural life remaining that their safety level is not compromised. In addition, wear-out of components translates into higher operation and maintenance (O&M) costs and turbine downtime. The most common technique for life-time extension is turbine refurbishing.

09.00 OPENING ADDRESS FROM THE CHAIR

KEYNOTE ADDRESS

09.10 DIGITALIZATION AND AI: MAXIMIZING ENERGY PRODUCTION THROUGH THE INCORPORATION OF CUTTING-EDGE TECHNOLOGIES

- Successful implementation of digital predictive maintenance tools to minimize unscheduled downtime
- Are real-time performance and reliability analyses the future of cost-effective O&M?
- The importance of AI for data management and fleet-wide analytics
- Examining the challenges in implementing innovative digital solutions into standard maintenance practices: How can we overcome them?

09.50 BEST-PRACTICE IN PREDICTIVE MAINTENANCE

- A focus on predictive, preventive, and autonomous maintenance
- Successfully overcoming the challenges posed by the increased size of the blades
- Striving towards building an optimal system for constant condition monitoring
- Identifying and overcoming the shortcomings of third-party service agreements
- Incorporating AI into standard wind blade preventive maintenance strategies

10.30 COFFEE BREAK AND NETWORKING

The refreshing networking coffee breaks are always well attended allowing delegates socialize, exchange ideas and build productive relationships in a relaxed atmosphere

11.10 EXPLORING OPTIONS FOR WIND TURBINE LIFE EXTENSION SCENARIOS

- Identifying the best strategies to prolong asset lifetime
- Prospects for lifetime extension through smart maintenance and digitalization
- Overcoming challenges in lifetime extension planning
- An examination of repowering and refurbishment: What are the benefits and challenges?
- An examination of the economic benefits and limitations of remanufacturing

11.50 MODELING THE LOAD-CARRYING LAMINATES IN LARGE WIND TURBINE BLADES

- Quantification of fiber orientations using x-ray tomography and advanced segmentation
- methods Precise predictions of the compression strength
- Experimental validation using enhanced test coupons and test methods
- Effect of wrinkles on the mechanical performance
- Predicting the performance of pultruded carbon fiber profiles

Hans Bruins Construction Director ENGIE



Raphael Taucei Panizzi Engineering Coordinator Rioenergy



Sónia Liléo Head of Asset Optimisation -Renewables Fortum



Lars P. Mikkelsen Associate Professor DTU Wind Energy Technical University of Denmark

University of Denmark

DTU Wind Energy Department of Wind Energy

12.30 LUNCH

We aim to deliver our BizLunch in a friendly, relaxed and enjoyable manner that is open to all speakers and participants The demographics of each event change constantly and this helps maintain the gathering as a fresh and lively affair

13.40 A FOCUS ON ONSITE REPAIRS

- Identifying the source of the damage: operational vs. maintenance issues
- Negotiating the damage and costs: A focus on operator and contractor relationship
- The importance of scheduling in avoiding prolonged downtime
- Examining major component replacing: How to implement the most cost-effective strategy

14.20 TAKE CONTROL OF YOUR ASSETS - WHY ACTIVE OWNERSHIP IS THE RWE WAY

- Why we like to maintain our own assets
- Our journey to date and beyond
- Our focus areas for successful active ownership

15.00 COFFEE BREAK AND NETWORKING

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15.30 THE GLOBAL MARKET FOR OFFSHORE WIND ENERGY - STATUS QUO AND MARKET POTENTIALS UNTIL 2030

- Initial situation and framework conditions
- Status quo: Climate protection and expansion targets for offshore wind energy worldwide
- (selected countries)
- Market development (selected countries) & Conclusion

16.10 MAXIMIZING WIND BLADE PERFORMANCE WITH EPOXY PULTRUSION

- A focus on achieving superior mechanical performance
- Traditional epoxy systems vs. epoxy pultrusion
- Shortening the production time and costs
- Achieving the current and future targets for light, stiff and high-performance blades
- What are the challenges for incorporating epoxy pultrusion and how can they be overcome?

16.50 CLOSING PANEL DISCUSSION HOW CAN WE OPTIMIZE O&M PRACTICES THROUGH DIGITAL SOLUTIONS? HOW CAN THEY REVOLUTIONIZE PREDICTIVE AND PREVENTIVE MAINTENANCE?

- Maximizing operational efficiency through increased collaboration and standardization
- What are the key optimization actions to achieve operational efficiency?
- Rethinking O&M practices in an era of emerging technologies
- Strategic approaches to bring down costs in O&M

Ina Barge Manager of Wind & Shore Power NL ENECO



Roland Flaig Managing Director RWE Renewables

Dirk Briese Managing Director trend:research



Alexander Krimmer Senior Engineer Composite Materials and Structures TPI Composites

tpi composites

Panel Speaker

DAY 2

09.00 OPENING ADDRESS FROM THE CHAIR

OPENING ADDRESS

09.10 UNLEASHING THE POTENTIAL FOR WIND TURBINE RECYCLING

- Achieving life-cycle sustainability through effective waste management practices
- Successfully implementing optimal and cost-effective procedures for wind turbine recycling
- Wind blade recycling: Where do we stand?
- A focus on the European ban of decommissioned wind blade disposal in landfills
- Ensuring wind turbine recyclability with the aid of developing technologies

09.50 CASE STUDY: CHOOSING THE BEST O&M STRATEGIES FOR TURBINES NEARING END-OF-LIFE

- Identifying the most critical maintenance issues for ageing turbines
- Ensuring the cost-effectiveness of older assets
- Successfully implementing efficient O&M procedures to prolong remaining lifetime
- Discussing the best options for end-of-life strategies

10.30 COFFEE BREAK AND NETWORKING

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11.10 SUCCESSFUL OPTIMIZATION OF THE WIND BLADE PRODUCTION PROCESS

- Ensuring the highest quality of blades under steadily increasing demand
- A focus on automated wind blade production
- Increasing the flexibility of material usage
- Achieving cost reductions through manufacturing process optimization
- Effective alignment of materials with manufacturing objectives

11.50 A FOCUS ON DATA-DRIVEN O&M

- The importance of Big Data and IoT in enhancing data-driven decision-making
- An analysis of developing digital innovations for data optimization
- Driving down maintenance costs with advanced data analytics
- Advancements in fault and failure analysis for downtime risk mitigation
- Effective implementation of diagnostic data for corrective actions
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Renewable Energy &

Piotr Maciołek Board Member

Daniel Gaescu Manager VERBUND Wind Power

Verbund

Steffen Czichon Head of Department Fraunhofer IWES

SPONSOR SLOT

12.30 LUNCH

13.40 LATEST DEVELOPMENTS IN RECYCLABLE WIND BLADE MATERIALS

- Opportunities and challenges for developing new wind blade designs to achieve 100%
- Potential for thermoplastic resin: recyclable, cheaper, and lighter blades
- A scrutiny of advances in sandwich materials
- Advances in hybrid composite development
- New strategies for sustainable end-to-end management of materials
- A focus on process assessment of materials in relation to cost

14.20 TRAINING WIND TECHNICIANS FOR WTG MAINTENANCE AND CORRECTIVES

AVANGRID

Experienced Operations Training Manager with a demonstrated history of working in the renewables and environment industry. Skilled in Power Plants, Management, Strategic Planning, Project Management, and Energy. Strong human resources professional graduated from University of Louisville, College of Education

15.00 COFFEE BREAK AND NETWORKING

15.30 **REVIEWING THE ECOLOGICAL IMPACTS OF OFFSHORE WIND FARMS**

- Introduction
- Scientific knowledge on environmental impacts of wind energy devices
- Environmental impacts from wind energy production devices on marine ecosystems
- Impact type and magnitude
- Implications for management and decision making

16.10 IDENTIFYING BEST PRACTICES FOR WIND BLADE REPAIR

- A focus on unique damages: What procedures are necessary for quick and efficient reactions?
- Drones: Increasing safety and minimizing costs
- Cutting-edge robotic solutions for the wind blade inspection and repair
- Examining repair procedures for sectional and modular blades
- Developing tools for wind blade repair
- The importance of data in optimization of inspection and repair decisions

16.50 CLOSING PANEL DISCUSSION A FOCUS ON O&M PROCESS OPTIMIZATION: WHAT NEEDS TO CHANGE WITH THE ARRIVAL OF BIGGER TURBINES?

Leon Mishnaevsky

Jr Expert in computational materials science, wind energy technology, composites and nanomaterials. Technical University of Denmark



Samuel Akey Manager, Renewables Training & Training Innovation Avangrid Renewables



Ibon Galparsoro Principal Researcher



Gareth Jackson Head of Operations and Maintenance EDF Renewables UK



Panel Speaker

Global Wind turbine operation and maintenance forum 6-7 March 2023 Berlin, Germany

WTOM FORUM

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